## **Pretreatment Product Comparison Sheet**



Environmental, Human
Health & Safety Comparison
Chart PreKote is non-toxic,
non-corrosive, and nonflammable meaning it doesn't
require special handling,
permitting or disposal fees. It
also requires the least amount of
water and PPE.

These benefits translate into more comfortable, more productive, and safer employees as well as reduced product, labor, and HAZMAT costs.

## Most Hazardous/Toxic Least Hazardous/Non-Toxic Chromate Conversion Gel Technologies **PreKote®** Toxic Non-toxic Corrosive Non-corrosive Non-flammable Flammable Products Required Rinses Environmental Pollutant Non-pollutant No Masking Masking Ready to Use: No Mixing Mixing Required

Pretreatment Process: Environmental Health & Safety Comparison

Application Process Comparison Chart PreKote only requires

6 steps. It also uses the least amount of:

- chemicals
- water
- manual labor

These benefits translate into more productive employees and reduced product and labor costs.

|       | Pretreatment Products: Application Process Comparison |   |   |                                |
|-------|---|---|---|--------------------------------|
|       | Chromate Conversion<br>Coatings                       | Gel Technologies                          | Wash Primers                              | PreKote <sup>®</sup>           |
| Steps | 14 Steps  | 11 Steps                                  | 8 Steps                                   | 6 Steps                        |
| 1     | Rinse with Water                                      | Rinse with Water                          | Rinse with Water                          | Rinse with Water               |
| 2     | Apply and Scrub with<br>Alkaline Solution             | Apply and Scrub with<br>Alkaline Solution | Apply and Scrub with<br>Alkaline Solution | Apply PreKote®* and Scrub      |
| 3     | Rinse with Water                                      | Rinse with Water                          | Rinse with Water                          | Apply PreKote® and Scrub       |
| 4     | Allow Water to Dry                                    | Allow Water to Dry                        | Allow Water to Dry                        | Rinse with Water               |
| 5     | Mask Sensitive Areas<br>(eg: magnesium/composites)    | Apply De-Oxidation or<br>Etching Solution | Clean with Solvent                        | Inspect for Water Break        |
| 6     | Scrub with Acid                                       | Rinse with Water                          | Mix Wash Primer                           | Allow Water to Dry             |
| 7     | Rinse with Water                                      | Inspect for Water Break                   | Apply Wash Primer                         | Mask and Apply Primer          |
| 8     | Allow Water to Dry                                    | Allow Water to Dry                        | Inspect for Overcoat                      |                                |
| 9     | Mix Conversion Coating                                | Mix Gel and Wait<br>(Induction Time)      | Mask and Apply Primer                     |                                |
| 10    | Apply Conversion Coating                              | Apply Gel                                 |   |                                |
| 11    | Rinse with Water                                      | Remove Excess (Optional)                  |   |                                |
| 12    | Inspect for Water Break                               | Mask and Apply Primer                     |   |                                |
| 13    | Allow Water to Dry                                    |   |   |                                |
| 14    | Wipe with Solvent                                     |   |   |                                |
| 15    | Mask and Apply Primer                                 |   | *PreKote® is a Re                         | ady-To-Use, All-in-One Product |